

# The Vanderbilt Rubber Handbook, 14<sup>th</sup> Edition

## Table of Contents

	Page
<b>1. Introduction</b>	<b>1</b>
The Structure and Properties of Rubber	2
<i>Martin F. Sheridan</i>	
Basic Rubber Compounding	10
<i>Dwight W. Chasar and Robert W. Layer</i>	
<b>2. Commercial Elastomers</b>	<b>22</b>
Natural Rubber (NR)	23
<i>Dr. Eng-Long Ong and Dr. Aik-Hwee Eng</i>	
Synthetic Polyisoprene (IR)	57
<i>Jerry Bush, Greg Cox, Harold Marsh and Gordon Schorr</i>	
Styrene-Butadiene Rubbers (SBR)	68
<i>John M. Long</i>	
Polybutadiene (BR)	85
<i>Judy Douglas, PhD and Ron LaFlair, PhD</i>	
Isobutylene-Based Elastomers (IIR, BIIR, CIIR, BIMSM)	100
<i>James V. Fusco with additions by Ilan Duvdevani</i>	
Ethylene Propylene Rubbers (EPM, EPDM)	138
<i>Sunny Jacob, Eric Jourdain and Brendan Rodgers</i>	
The Neoprenes (CR)	199
<i>Jonathan Karas</i>	
Chlorinated Polyethylene (CPE)	221
<i>Srdjan Kisin and Gary Marchand</i>	
Crosslinked Polyethylene (XLPE)	228
<i>E. P. Marsden</i>	
Nitrile Elastomers (NBR)	237
<i>Michael Gozdoff, Mark S. Jones and Tom Hofer</i>	
Hydrogenated Acrylonitrile Butadiene Rubber (HNBR)	258
<i>D. Rosbottom and M. Jones</i>	
Epichlorohydrin Elastomers (CO, ECO)	269
<i>Samuel C. Harber</i>	
Polyacrylate Elastomers (ACM)	289
<i>Joshua R. Kelley</i>	
Ethylene Acrylic Elastomers (AEM)	314
<i>E. McBride and M. A. Stewart</i>	
Silicone Elastomers (MQ, VMQ, PMQ, PVMQ)	334
<i>Joseph C. Caprino and Theodore D. Johnson</i>	
Fluorosilicone Elastomers (FVMQ)	355
<i>Michael A. DiPino</i>	
Fluorocarbon Elastomers (FKM)	365
<i>R. D. Stevens and P. A. Ferrandez</i>	
Polyurethane Elastomers (AU, EU)	380
<i>Tom Jablonowski and Jim Ahnemiller</i>	

Specialty Synthetic Rubbers (ACM, AEM, ECO, FEPM, FVMQ, FFKM) <i>Daniel L. Hertz, Jr.</i>	397
Thermoplastic Elastomers (SBS, TPE, TEO, TPU) <i>C. P. Rader, PhD</i>	418
3. <i>Compounding Materials and Uses</i>	431
Compounding Materials <i>Carrie Burr and Joseph E. DeMello</i>	432
Peroxide Crosslinking of Elastomers <i>Chris Nola</i>	455
Reinforcing Fillers - Carbon Black <i>John T. Byers and Alan A. McNeish</i>	492
Reinforcing Fillers - Silica <i>Anke Blume, PhD and Werner Niedermeier, PhD</i>	506
Mineral Fillers for Rubber <i>Peter Ciullo</i>	525
4. <i>Compound Design</i> <i>Jennifer Forgue</i>	538
Natural Rubber Compounds	542
SBR Compounds	565
Butyl Compounds	577
EPDM Compounds	585
Neoprene Compounds	593
NBR Compounds	603
HNBR Compounds	615
5. Laboratory Testing and Factory Processing	616
Processability Tests and Curemeters <i>John A. Sezna</i>	617
Vulcanizate Physical Property Measurements <i>John A. Sezna</i>	648
Rubber Processing and Rubber Processing Machinery <i>Michael A. Melotto with updates by Frank Borzenski</i>	674
6. Rubber Product Applications	703
Pneumatic Tire Compounding <i>David Benko, Paul Sandstorm and Marty Cohen</i>	704
Tire Retreading <i>David L. Bender</i>	720
Extruded Rubber Products <i>Ralph A. Annicelli</i>	735
Molded Goods <i>James F. Walder</i>	748
Power Transmission Belts <i>George Burrowes</i>	757
Conveyor and Flat-Transmission Belting <i>Geoff Normanton</i>	774

Hose	783
<i>Kent Little</i>	
Open-Cell Sponge Rubber	809
<i>Larry K. Adkins</i>	
Closed-Cell Sponge Rubber	814
<i>David Flood</i>	
Rubber-Covered Rolls	817
<i>Ted Muzyczko</i>	
Soles and Heels	842
<i>Christopher D. Favreau</i>	
Wire & Cable	851
<i>Vipin M. Kothari</i>	
Elastomeric Seals	879
<i>John J. Carr</i>	
Coated Fabrics	896
<i>R. H. Parker, PhD</i>	
Rubber Membranes for Roofing and Liners	902
<i>William F. Barham</i>	
7. General Information	910
ASTM D 2000 / SAE J200 Classification System for Rubber	912
Products in Automotive Applications	
International System of Units (SI)	917
Density and Unit Volume	920
Conversion Tables	929
Time-Temperature Relations in Vulcanization	938
Mensuration Formulas and Conversion Factors	940
Standard Sieves (ASTM E 1101)	942
MOHS Hardness Scale	943
Abbreviations and Symbols	944
Trade Names and Suppliers	951
Subject Index	964